



**Volume Measurement Reader  
VM200/ VM200BT**

**Quick Start Guide**

**V1.9**

# VM200 Quick Start Guide

## 1. The first time to use VM200

### Device inspection and initialization

When a VM200/ VM200BT is been powered on, it will immediately beep **2** times quick **Be-Be-Be**, following it will **take about 5 seconds** to do the hardware inspection and system initialization, during this period its LED indicator will blink **Green**.

Once the **inspection and initialization** are successful, it will beep 1 time **Be-Be-Be** and turn off the **Green** LED.

*You can start your work now !*

If it is fail, the VM200 will keep the **Be-Be-Bi-Bi** beeping and to flash **Red** LED. You have to plug again or check.

**Note: this manual is applicable to VM200 and VM200BT.**

### Data output

You have to connect to a data display tool to receive and display the dimension data transmitted from the VM200.

There are 3 selections,

- (1) **VMView** tool (for **RS-232/USB Virtual com** setup, please note it is not applicable to **USB-HID** interface). or
- (2) your own implemented application, or
- (3) [for VM200 **USB-HID** interface] Windows **Notepad** or any tool can receive the keyboard input, or [for VM200 **RS-232/USB Virtual com** setup] a RS232 terminal tool (e.g. **Terminal2010, Putty, teraterm, etc.**)

## 2. Set up the Device

### VM200 with USB Interface

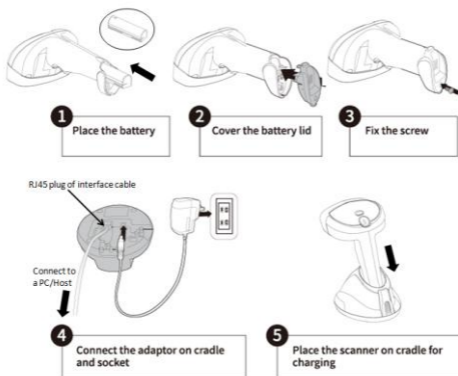
1. Connect the Interface Cable(RJ45 end) to the VM200.
2. Connect the USB Interface cable to a PC/host.
3. Plug the power adaptor into the Power outlet.
4. Connect the power adaptor plug in the injector on the cable to power it on if required.

**Note:** It won't necessary to do step 3 and 4 if the power supplied from the USB interface cable is sufficient to power on the VM200.

### VM200 with RS-232 Interface

1. Connect the Interface cable(RJ45 end) to the VM200.
2. Connect the RS-232 Interface cable to a PC/host.
3. Plug the power adaptor into the Power outlet.
4. Connect the power adaptor plug in the injector on the RS232 cable to power it on.

### VM200BT with USB/RS-232 Interface



### 3. Configurable Button Setting

VM200 consists of two buttons. One “**Trigger**” button (**A**) and another “**Touch**” button (**B**).

The two buttons are configurable in one of 6 optional combinations to be best fit to your application.



No.	A Trigger	B Button
<b>1 Scan per output</b>		
1	barcode reading	VM Scan
2	VM scan	barcode reading
3	barcode reading	Switching (A) in between barcode and VM scan
<4>	VM scan	Switching (A) in between barcode and VM scan
<b>2 scans per output</b>		
5	Barcode first then VM scan	Redo scan
6	VM first then barcode scan	Redo scan

Note: VM is Volume measurement

**The default buttons setting is <4>.**

**<4> Trigger (A) button is for measurement, to touch (B) button to switch (A) button function in between barcode reading or measurement.**

<1> Trigger (A) button to read a barcode, touch (B) button to do measurement.

<2> Trigger (A) button to do measurement, touch (B) button to read a barcode.

<3> Trigger (A) button is for barcode reading, to touch (B) button to switch (A) button function in between measurement or barcode reading.

<5> Trigger (A) barcode scan first then VM scan, touch (B) button to redo the scan.

<6> Trigger (A) VM scan first then barcode scan, touch (B) button to redo the scan.

# Button Behavior Setting

**Note:** VM is Volume measurement, 2D is barcode reading, **Switch** is to switch (A)-button in between VM and 2D barcode reading.

A:2D / B:VM



A:VM / B:2D



A:2D / B:Switch



<A:VM / B:Switch>



A:barcode then VM scan, B:redo scan



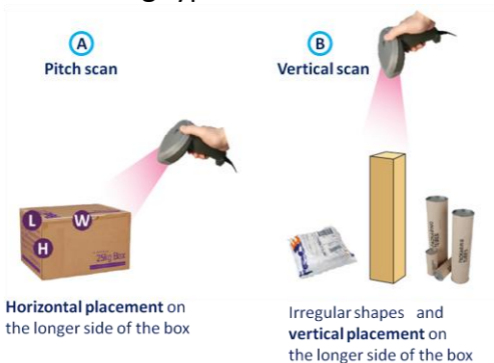
A:VM then barcode scan, B:redo scan



### 3. Reading Mode

There are 3 measuring ways,

- **Pitch scan**- Appropriate to scan a cuboid shape with **horizontal placement** on the longer side of this object.
- **Vertical scan**- Appropriate to measure an irregular shape and its dimension output is the minimum cuboid shape can cover this irregular object. Also appropriate to scan the cuboid shape with **vertical placement** on the longer side of this object.
- **Auto scan (Default)** – it will automatically switch in between “**Pitch scan**” and “**Vertical scan**” according to the reading type it detects.

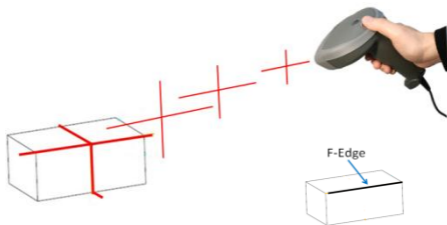


## 4. Patenting Guiding Aimer

### How to aim and measure an object -Pitch scan

When a user triggers a VM200 to measure (e.g.) a carton, he/she can manipulate it (move closer to or far from the carton) to lead the **cross-shaped “+” laser aimer** aims at the middle area of the **front-upper edge** (Abbr. **F-Edge**) of the measured face of this carton.

Once the width of the Horizontal line of “+” is **close to or longer than** the width of F-Edge, the Vertical line of “+” is located around the middle area of F-Edge, the whole carton will be inside the “**field of view**” of VM200, and its dimensions are immediately measured.



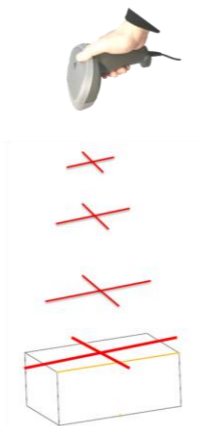
### Intelligent Reading Zone Detection

With VM200's smart reading zone detection, it will alarm **continuous beep with flashing red LED** when no object is detected inside the good reading zone.

## How to aim and measure an object- Vertical scan

When a user triggers a VM200 to measure (e.g.) a carton, he/she can manipulate it (move closer to or far from the carton) to lead the **cross-shaped “+” laser aimer** aims at the middle area above this carton.

Once the width of the Horizontal line of “+” is **close to or longer than** the width of the carton, the Vertical line of “+” is located around the middle area above the carton, the whole carton will be inside the “**field of view**” of VM200, and its dimensions are immediately measured.



## Intelligent Reading Zone Detection

With VM200's smart reading zone detection, it will alarm **continuous beep with flashing red LED** when no object is detected inside the good reading zone.



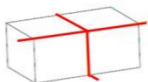
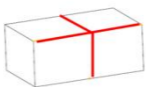
## 5. Correct and Incorrect Reading

### Pitch scan



#### CORRECT

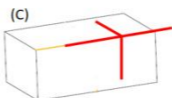
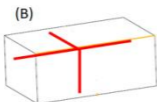
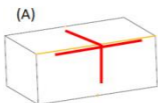
The width of the Horizontal line of “+” is **close to or longer** than the width of F-Edge on the measured face of the carton, and the Vertical line of “+” is aimed at around the middle area of the F-Edge.



#### INCORRECT

**Case A: too close to the carton**, the width of the horizontal line of “+” is far less than F-edge.

**Cases B: too leftward or C: too rightward**, the vertical line of “+” is **NOT** aimed at around the middle area of the F-Edge of the measured face of the carton.

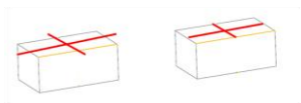


## Vertical scan



### CORRECT

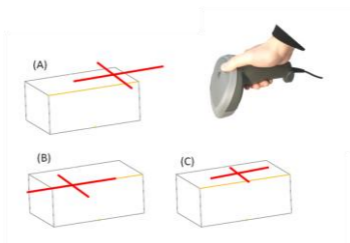
The width of the Horizontal line of “+” is **close to or longer than** the width of the carton, the Vertical line of “+” is located around the middle area above the carton



### INCORRECT

**Cases A: too rightward or B: too leftward**, the vertical line of “+” is **NOT** aimed at around the middle area above the carton.

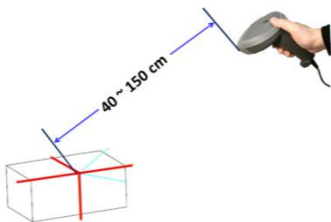
**Case C: too close to the carton**, the width of the horizontal line of “+” is far less than the carton.



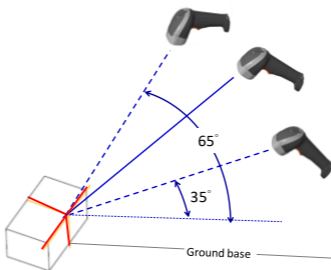
## 6. Reading distance and angle

### Pitch scan

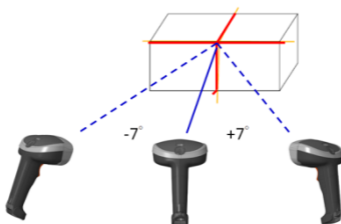
The best **reading distance** is read from 40cm~150 cm to the surface of a carton / object.



The best **pitch** (forward/backward) reading angle is  $35^{\circ}\sim 65^{\circ}$ .

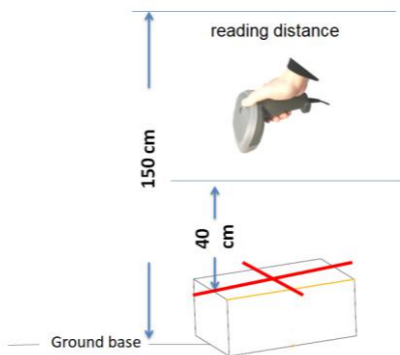


The best **skew** (leftward/rightward) reading angle is  $\pm 7^{\circ}$ .

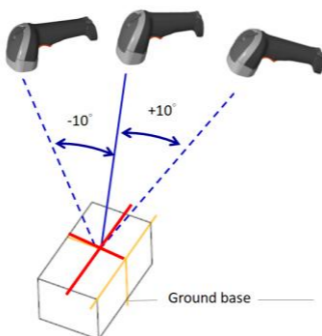


## Vertical scan

The best **reading distance** is read from 40cm to the upper surface of a carton / object and within 150cm from the ground.



Keep vertical to the upper surface of the carton when measuring, and the best pitch (forward/backward) reading angle and best tilt (leftward/rightward) reading angle is  $\pm 10^\circ$  from the ground.



## Reading zone detection alarm setting

<Alarm Enable>



Alarm Disable



## 7. Indicators - LED and Beeper

### General Operation

V3		
Status	Indicators	
	LED	Beeper
Power on	Green light blinks	Be-Be-Be* 2 loops
Start the inspection and initialization while powering on	Green light blinks for 5 seconds	-
Inspection and initialization is successful	Green light turns off	Be-Be-Be
Inspection and initialization is fail OR the connection between VM200 and PC Host is broken	Red light blinks	Be-Be-Bi-Bi looping
Measurement success	Green light blinks 1 time	Bi
Measurement success but the transmission fails	Red light blinks 2 times	Bi-Bi
Configuration is success	Green light blinks and Beeps Simultaneously	Bi-Bi-Bi
Touch-button switching from 2D → VM	Green light blinks 3 times	Be-Be-Be
Touch-button switching from VM → 2D	Red light blinks 2 times	Be-Be
Alarm when Dimension / Volume comparison is set as non-output	Red light blinks 1 time	Be
No object is detected inside the measurement zone	Red light blinks	Bi-Bi-Bi-Bi looping
<b>Remark:</b> 'Be' means a long beep, 'Bi' a short beep		

## Power and Bluetooth LED and Beeper for VM200BT

v4		
VM200BT Scanner Power and Bluetooth Indicator		
Status	Indicators	
	LED	Beeper
Battery No Power	Red Blink 3 times	Bi-Bi-Bi
Battery Low Power Alarm	Red Blink 1 time	Be per 20 seconds
Battery Very Low Power Alarm	Red Blink 4 times	Bi-Bi-Bi-Bi per 10 seconds
Memory Full	Red Blink 2 times	Be-Be
Transmitted Succeed or save on memory	Green Blink 1 time	Be
Transmitted Fail	Red Blink 2 times	Bi-Bi
Configure Setup	Green Light and Buzzer Simultaneously	Bi-Bi-Bi
BT Connecting Build	Blue Blink 2 times per second	N/A
BT Connecting Succeed	Blue light 2 second	3 up-Tone
BT Connected	Blue Blink per Second	N/A
BT Disconnect	Blue Light 2 Second	3 down-Tone
Charging	Red Light Continue	N/A
Full Charge	Green Light Continue	N/A
Enter Sleep	N/A	Down-Tone
VM200BT Cradle Indicator		
Status	Indicators	
	LED	Beeper
Transmitted Succeed	Green Blink 1 Time	N/A
BT Connected	Blue Blink Continue	N/A
BT Disconnect	Blue Blink 2 Times per Second	N/A

## 8. Default Data Output

The default data output is fixed length described as table, a space is in between each data column.

'<2D>' presents the barcode data,

'<3D>' presents the measurement data;

**For example,**

```
<3D> VM200 835DMT900338 CM 27.40 17.70 20.50
27.00 18.00 21.00 66.00 10206.00
<2D>7311271448044
```

NO.	Data Output	Bytes of data	Value is (Example)	Outputted as (□ presents a space)
1	Data Type identifier	4	<3D> or <2D>	<3D>
2	Model	6	VM200	□VM200
3	Serial number	12	835DMT900338	835DMT900338
4	Unit of measurement	4	CM or INCH	□□CM INCH
5	W-Width (before rounded)	6	20.1 102.4	□20.10 102.40
6	H-Height (before rounded)	6		
7	L-Length (before rounded)	6		



NO.	Data Output	Bytes of data	Value is (Example)	Outputted as (□ presents a space)
8	W-Width (rounded)	6	20.1 102.4	□20.00 102.00
9	H-Height (rounded)	6		
10	L-Length (rounded)	6		
11	Sum of dimension	7	202	□202.00
12	Volume	10	10102	□□10102.00
13	Dimensional weight	7		
14	Carriage Return	1		
15	Line Feed	1		

(Above examples of “Values is” are not relevant to each other, just for explanation purpose.)

**Note:**

1. Data values are outputted in **fixed length**.
2. The output data will be filled a space (□ presents a space) ahead in the Integer to comply with the defined length, filled 0 at the decimal places.
3. If a data-separator is set, the data-separator will be output in between every two consecutive data.
4. All data are concatenated as an output string and be transmitted.
5. Customer can configure the data (column no. 5~13) to be outputted and its sequence in VMSet.

## 9. Configuration Bar Code

Version Information



Set All Default



## Interface Selection

<RS232>



USB-VCOM



## Reading Mode

<Good read off>



Trigger On/Off



## Select Terminator

<CR+LF>



CR



LF



None



## Unit of Measurement

<CM>



INCH



## Output Data

<Width Enable>



Width Disable



<Height Enable>



Height Disable



<Length Enable>



Length Disable



**<Volume Enable>**



**Volume Disable**



**<Sum Dimension Enable>**



**Sum Dimension Disable**



**D-Weight Enable**



**<D-Weight Disable>**



## Setup Baud Rate

9600



19200



<115200>



# 2D Barcode Reader Configuration

## Symbology Selection

< UPC-A ON >



UPC-A OFF



< UPC-E ON >



UPC-E OFF





**<EAN-13/JAN-13/  
ISBN-13 ON>**



**EAN-13/JAN-13/  
ISBN-13 OFF**



**<EAN-8/JAN-8 ON>**



**EAN-8/JAN-8 OFF**



**<CODE 39 ON>**



**CODE 39 OFF**



**<CODE 128 ON>**



**CODE 128 OFF**



**<CODABAR/NW7 ON>**



**CODABAR/NW7 OFF**



**<Interleaved 25 ON>**



**Interleaved 25 OFF**



**GS1 Data Bar-  
Omni directional ON**



**<GS1 Data Bar-  
Omni directional OFF>**



**GS1 Data Bar-  
Limited ON**



**<GS1 Data Bar-  
Limited OFF>**



GS1 Data Bar-  
Expanded ON



<GS1 Data Bar-  
Expanded OFF>



<QR Code ON>



QR Code OFF



<PDF417 ON>



PDF417 OFF



<Data Matrix ON>



Data Matrix OFF



Micro QR ON



<Micro QR OFF >



Aztec ON



<Aztec OFF>



Micro PDF417 ON  
(Optional)



<Micro PDF417 OFF>



Han Xin Code ON  
(Optional)



<Han Xin Code OFF>



Select All Barcodes



## Send Character by ALT Method

Enable



<Disable>



## 9. Download the Product Support Library

You can visit Google drive to download the product support library by the below link.

<https://drive.google.com/drive/folders/1qaf6tDcp7oNvMHpVYJlvSVVcB758wkDg>

Or, to scan this QRCode to get the download link.



For more information, please contact our sales representatives or local distributors.